

User manual

FLOPPY DRIVE EMULATOR FOR SHIMA SEIKI
SES FLAT KNITTING MACHINE

Features:

- Use ordinary usb flash driver as the medium for transfer design.
- Same size, same interface with floppy drive, easy to install.
- Connect through floppy driver interface, no need to modify system settings.
- 3 mode of jumper setting be applicable for all SES series SHIMA SEIKI.
- 1.2Mb built-in flash memory, used for conversion of file system between usb flash driver and format of floppy disk.
- The built-in memory is also fit for sequence knitting for big design on -FF model SHIMA SEIKI.
- Files in root directory and 99 folders can be searched.

Installation:

Confirm the model and jumpers of the floppy drive on SHIMA SEIKI, set the right jumpers on the unit, shut down the power of SHIMA SEIKI, and connect through 34pin floppy.

Driver interface.

Model of floppy drive: NECYTEAC	JP-F
Model of floppy drive: SONY\YD-702D-6037\6537\6639	JP-G
Model of floppy drive: YD-702D-6238	JP-A

Function:

Two 8 segment LED corresponds with the name of folder, 00 regard as the root directory, and 01 - 99 is for folder. Name of folder must start by a number '0', and then the 00 - 99, for example, folder name: 028shima, the 'shima' is named by user.

Two button used to select the 8segment LED from 00 - 99, left is tens-digit, right is single-digit, and after plug a usb flash driver, the 2 button used as IN and OUT instruction. Press the IN button to transfer files from usb flash driver to built-in memory, When the total capacity of files in current directory exceed 1.2Mb, press IN button again to transfer files into built-in memory, and the OUT button is used to transfer files from machine to usb flash driver.

Operation:

Read data steps:

1. Select root or folder by 2 buttons (tens/single) before plug usb flash driver
2. Plug usb flash driver
3. Press IN(single), 8segment change to 'd0', 1-20 seconds later, return back to number of folder
4. Operate machine to read disk.

5. If total capacity of files in current directory exceed 1.2Mb, and file you need is not in current space, go to step 3 and 4.

Write data steps:

1. Select root or folder by 2 buttons (tens/single) before plug usb flash driver
2. Plug usb flash driver
3. Press OUT (tens), 8segment change to 'dl'.
4. Operate machine to write disk.
5. After the machine display it finished, wait the green lamp off.
6. Press OUT (tens) again, 8segment change to 'd2'. 1-20 seconds later, return back to number of folder.

Notice:

1. If there is no folder in usb flash driver correspond with 8segment, it will create a new folder after the read or write operation. If there are 2 or more folders start with same number, example: 028abc, 028def and 028ghi, only one folder will be searched. So avoid this instance.
2. The built-in memory will refresh after the next read operation, no need to manage the file in built-in memory. The built-in memory will clear after the step 3 of write sequence, so when do the write operation, make sure the file name you write to disk is different with the file exist in usb flash driver, otherwise, the file in usb flash driver will be covered by the new file from machine after the write operation.
3. During the 8segment display 'd0' in read sequence, do not operate machine to read disk, the unit is not ready working with machine. During the 8segment display 'd0' and 'd2', do not remove usb flash driver, the unit is transfer data with usb flash driver.
4. The function of 2 button is IN and OUT data, when an usb flash driver plug on, the usb flash driver must be removed when change folder.

